

100

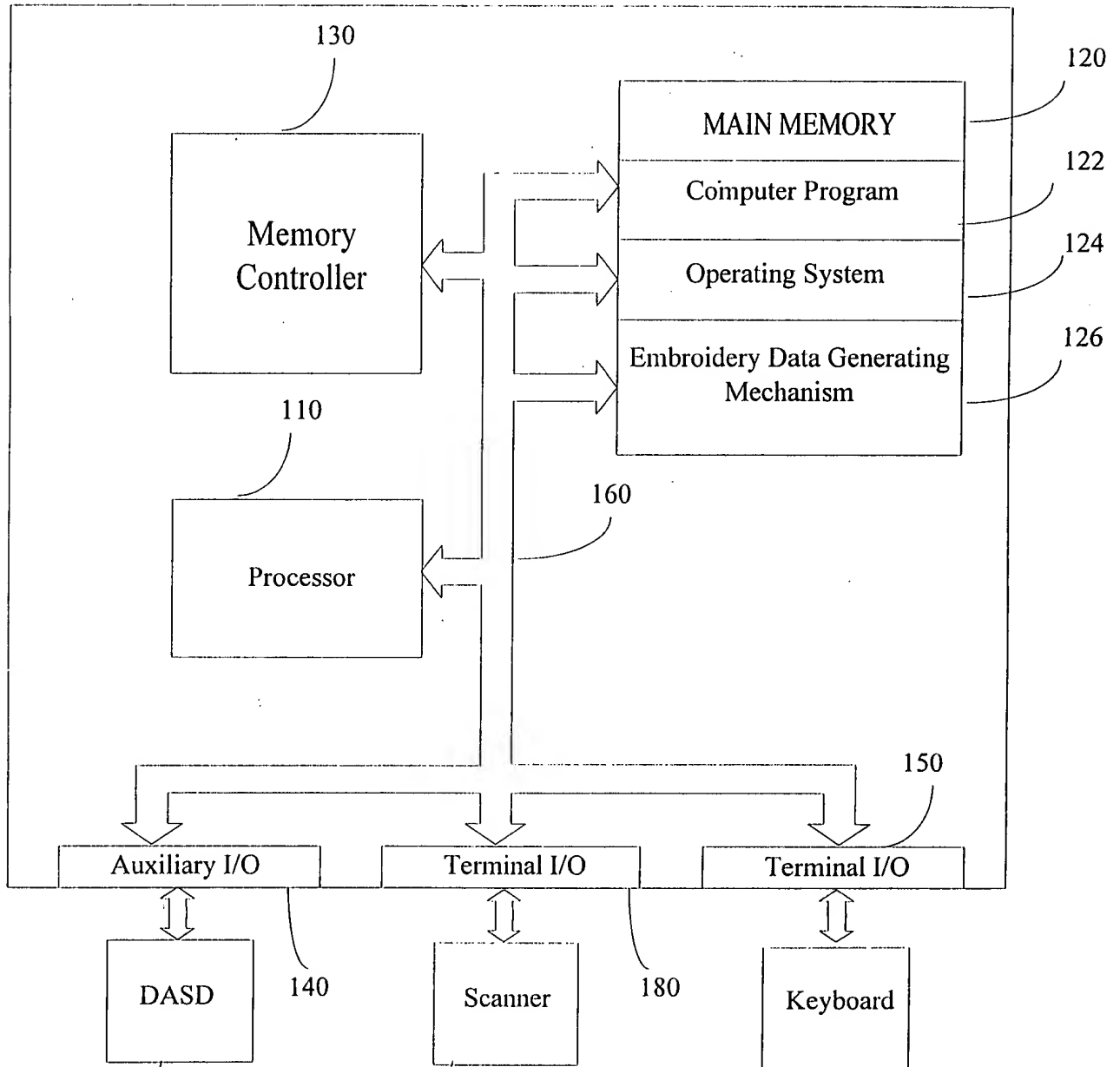


FIG. 1

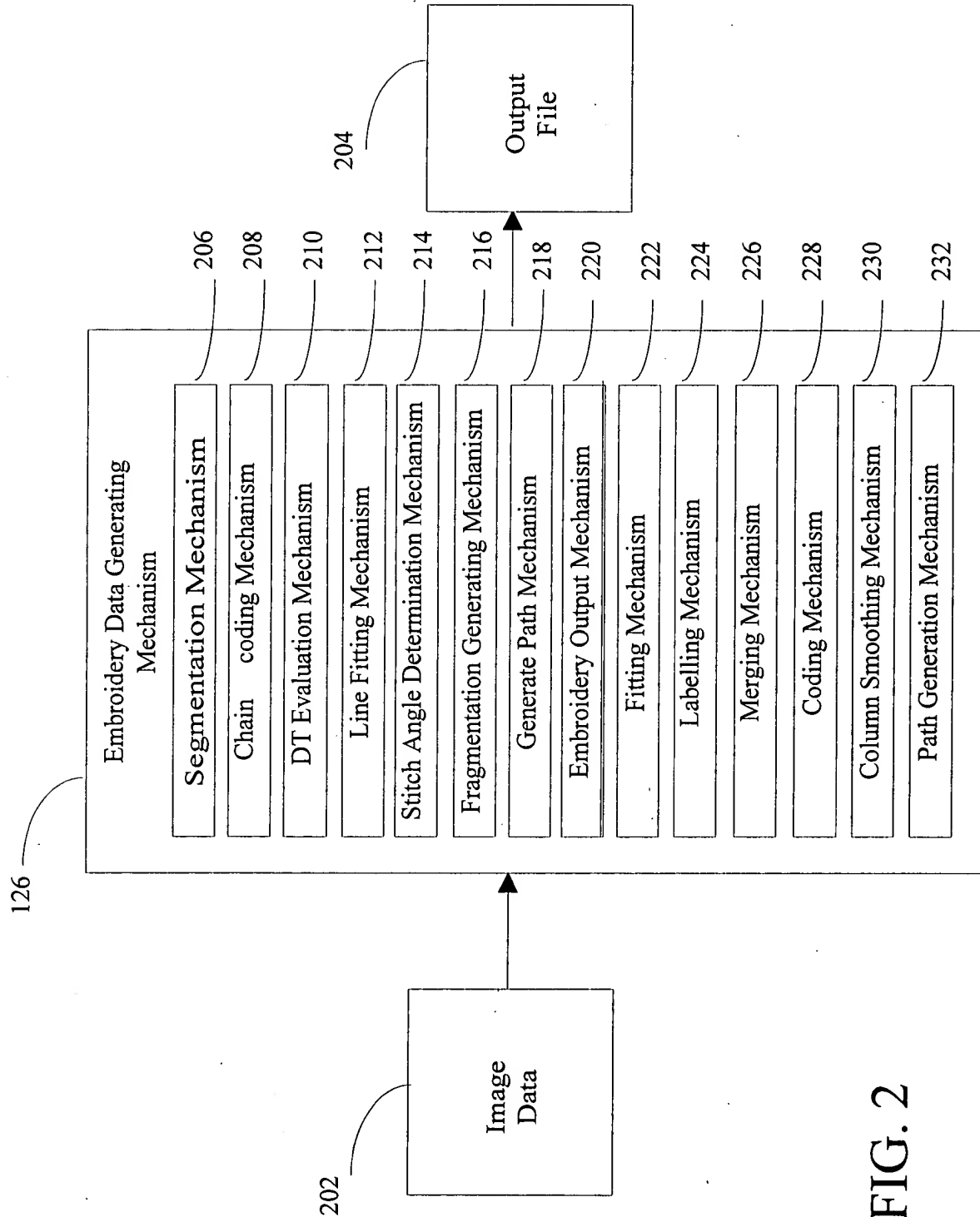


FIG. 2

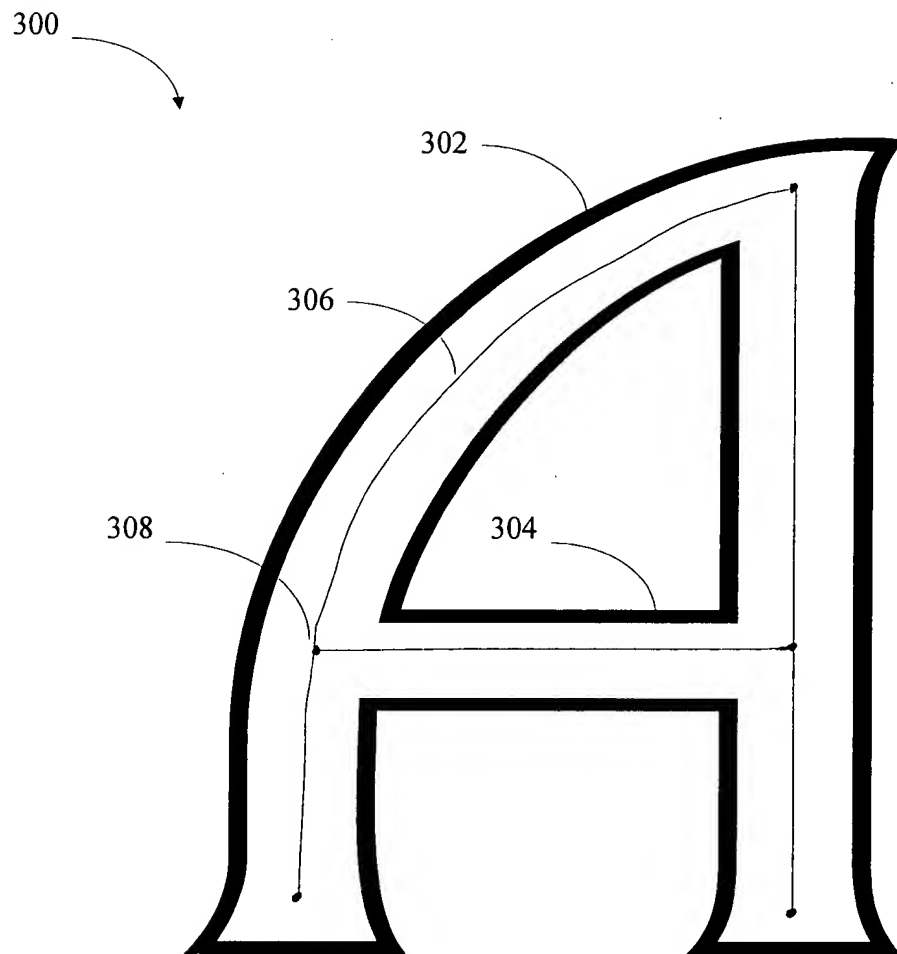


FIG. 3

400

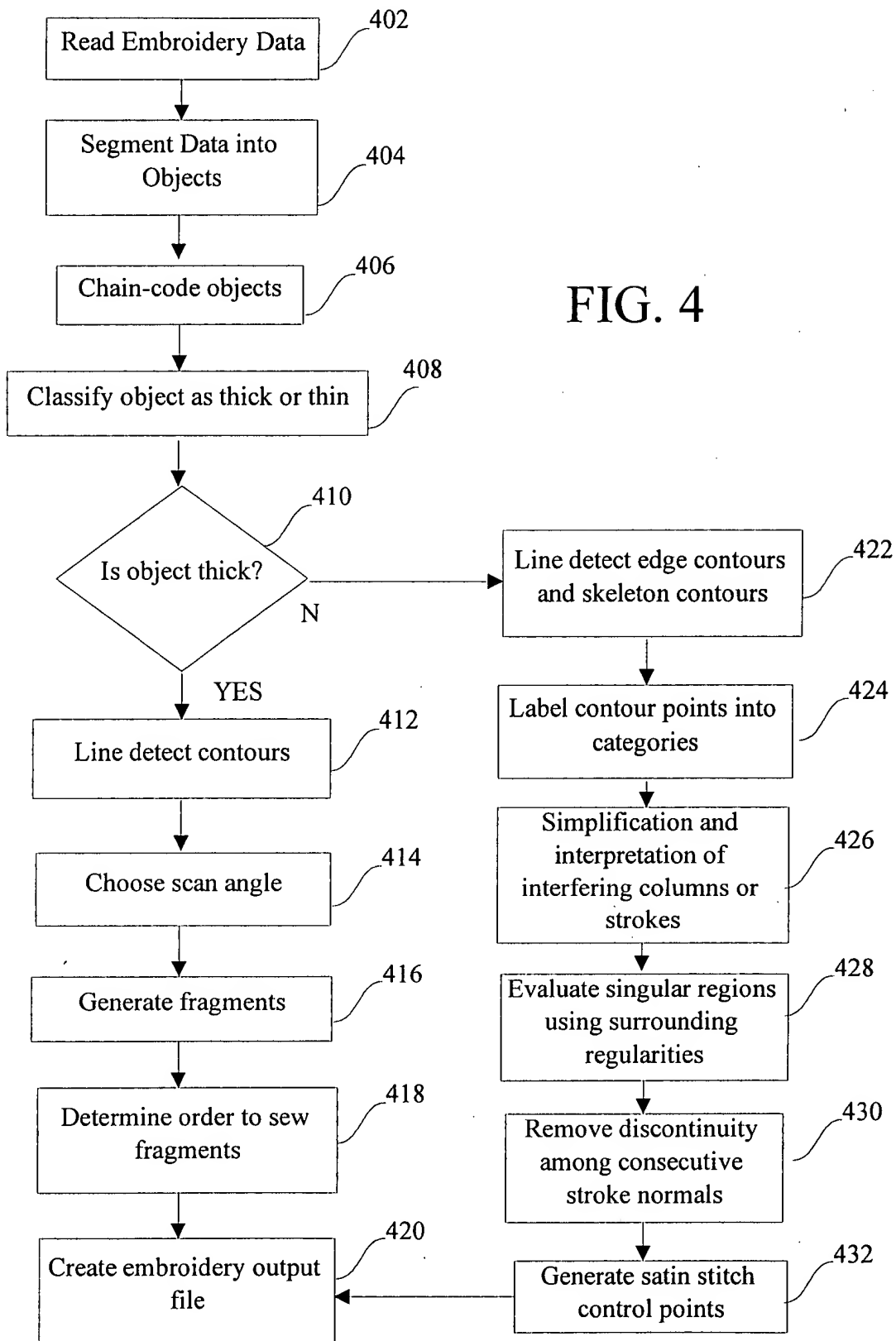


FIG. 4

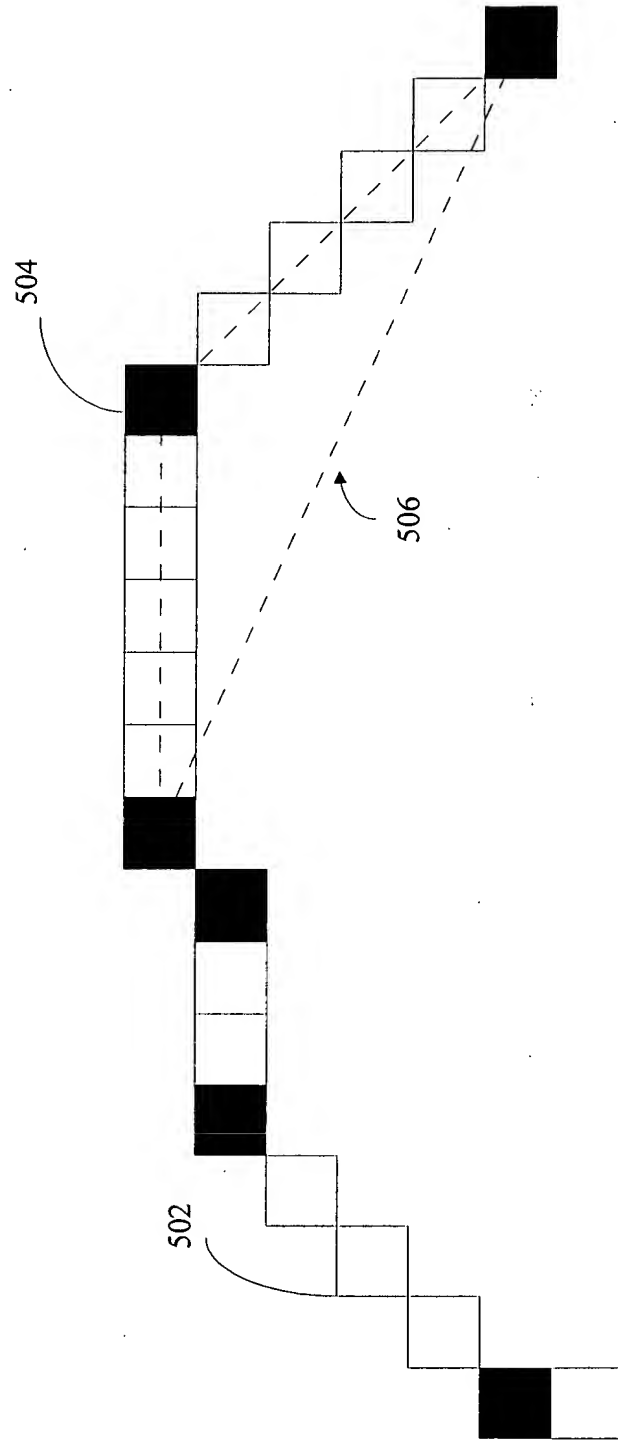


FIG. 5

6a/11  
H-409

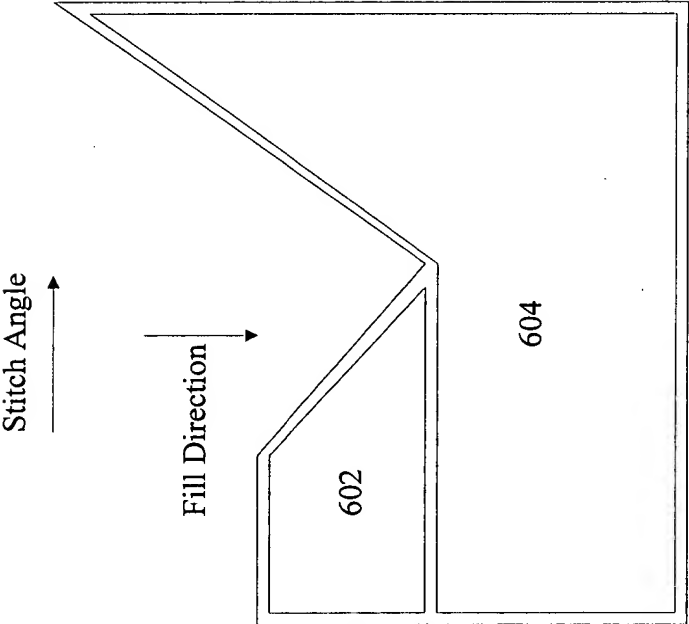


FIG. 6a

600

Stitch Angle

Fill Direction

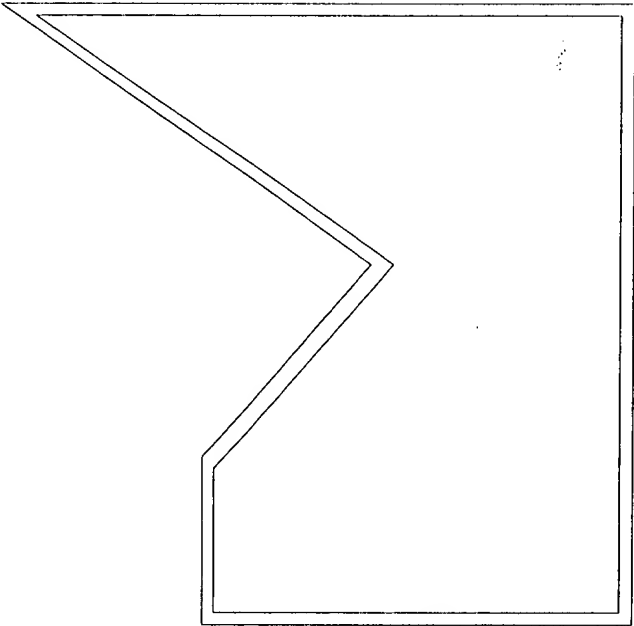
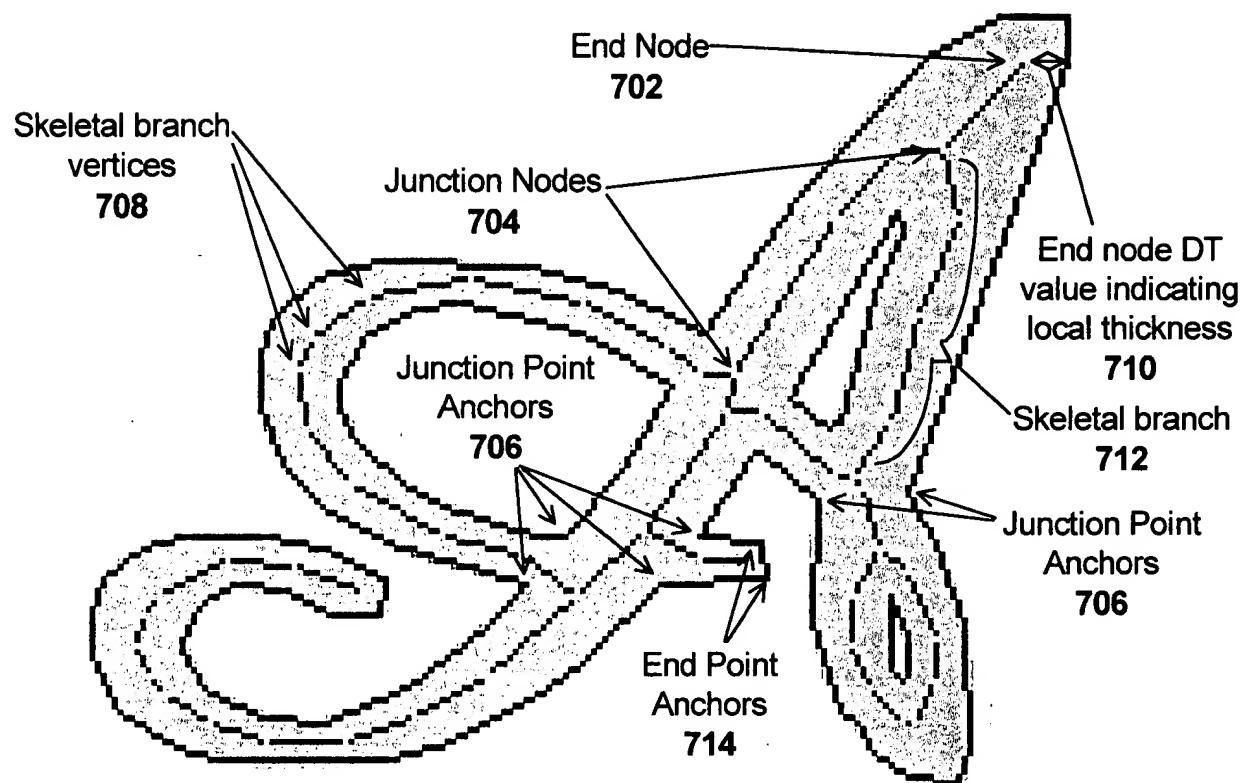


FIG. 6b



**FIG. 7.**



80

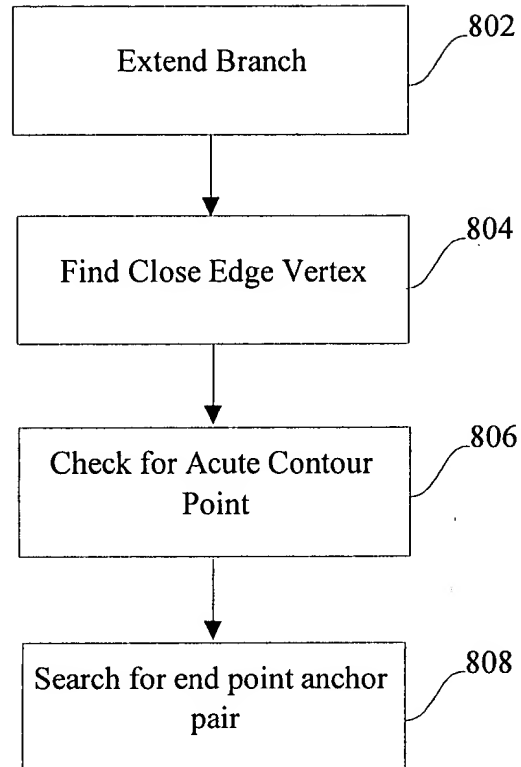



FIG. 8

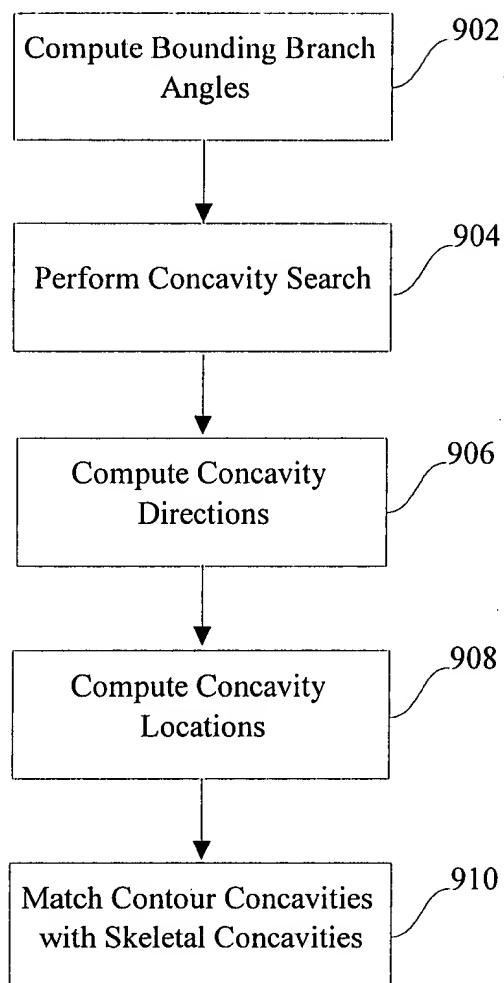
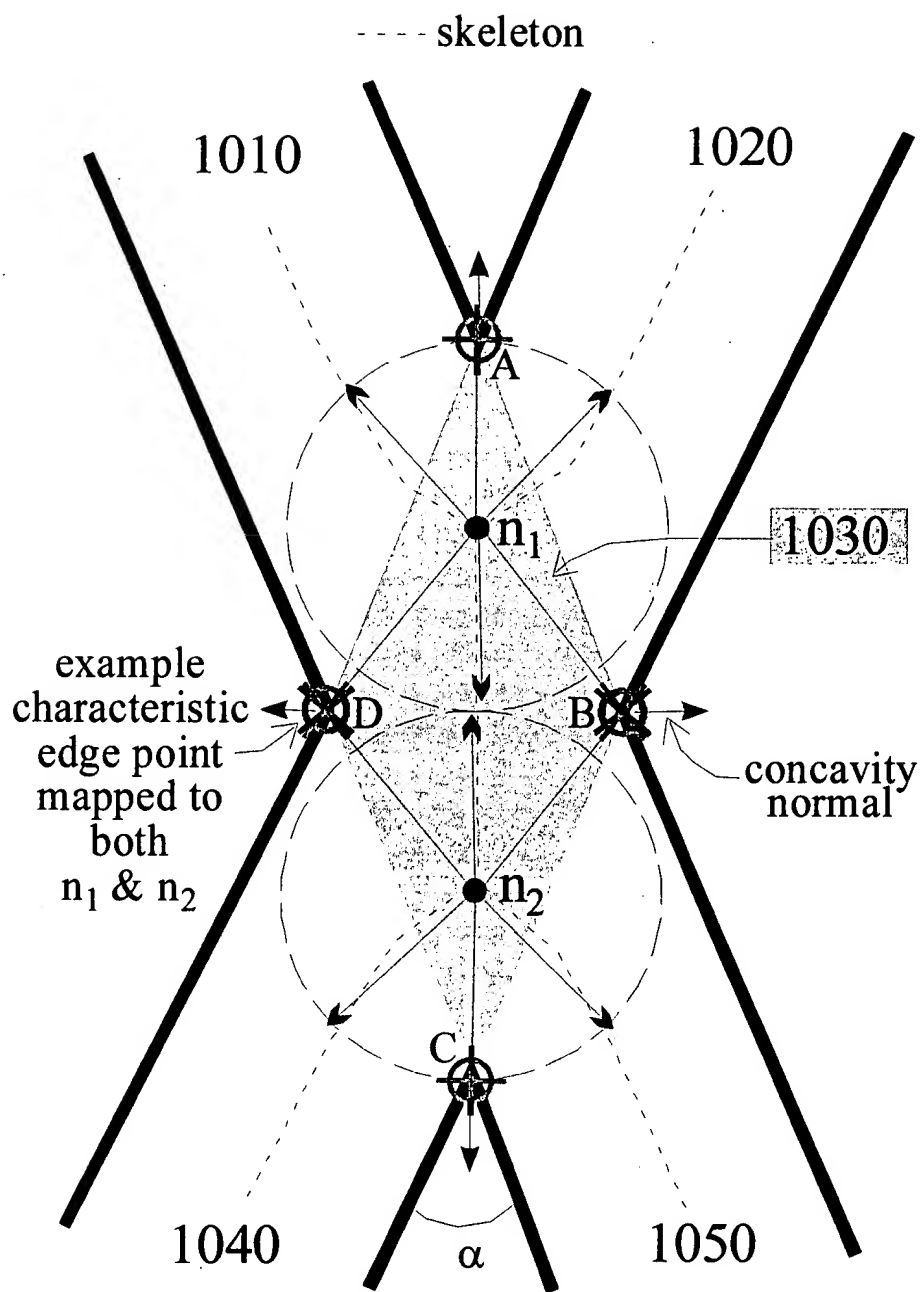


FIG. 9



**FIG. 10.**

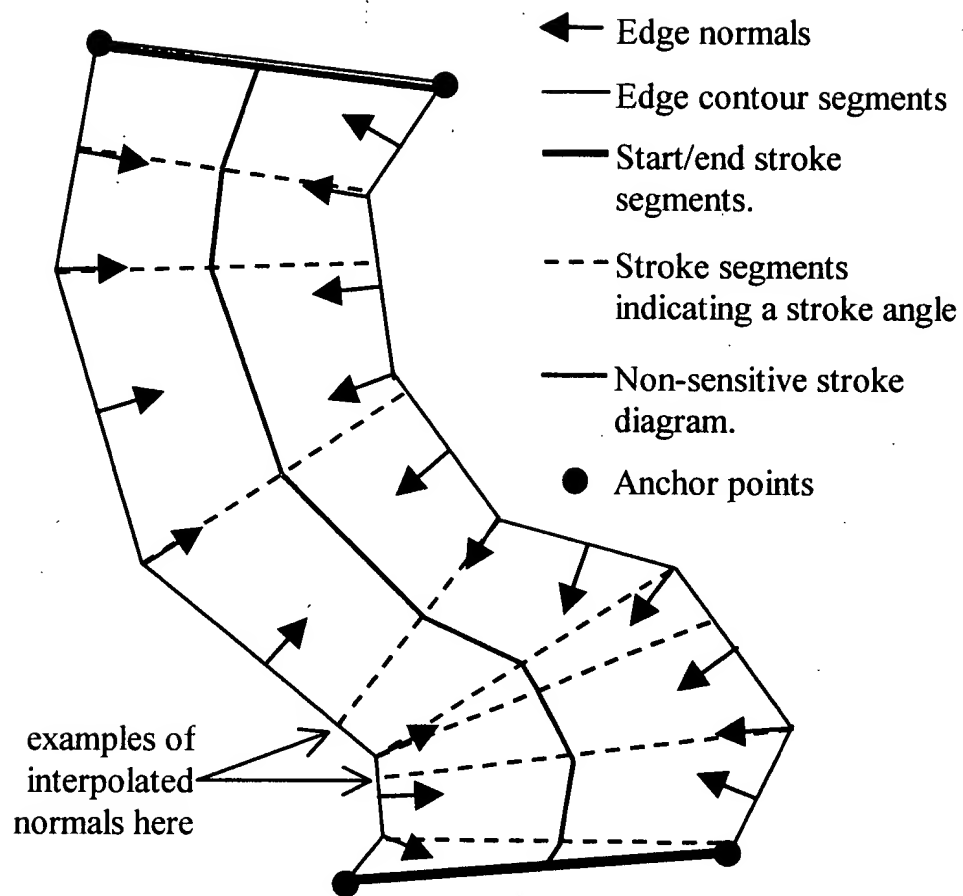


FIG. 11.

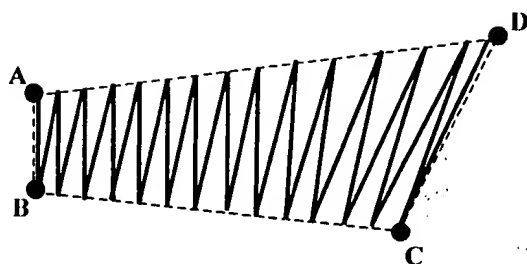


FIG. 12a.

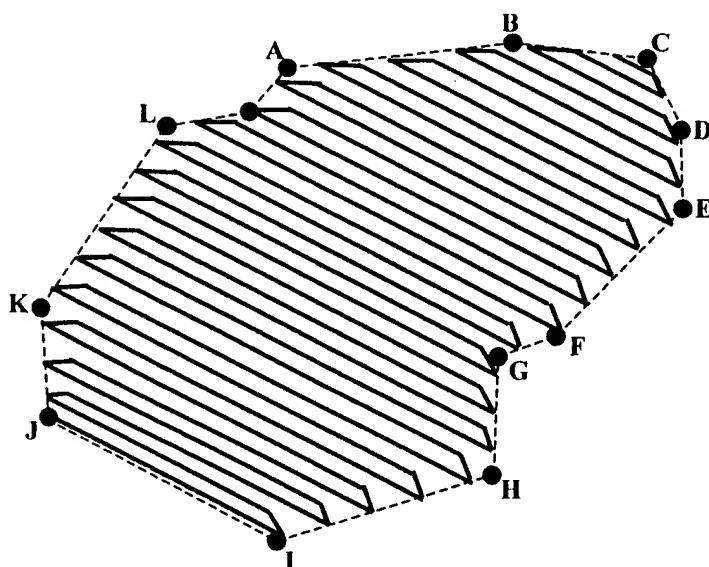


FIG. 12b.

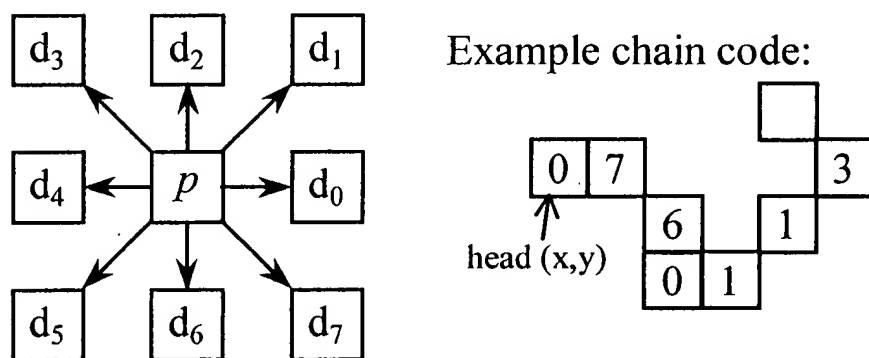


FIG. 13.



FIG. 14a.

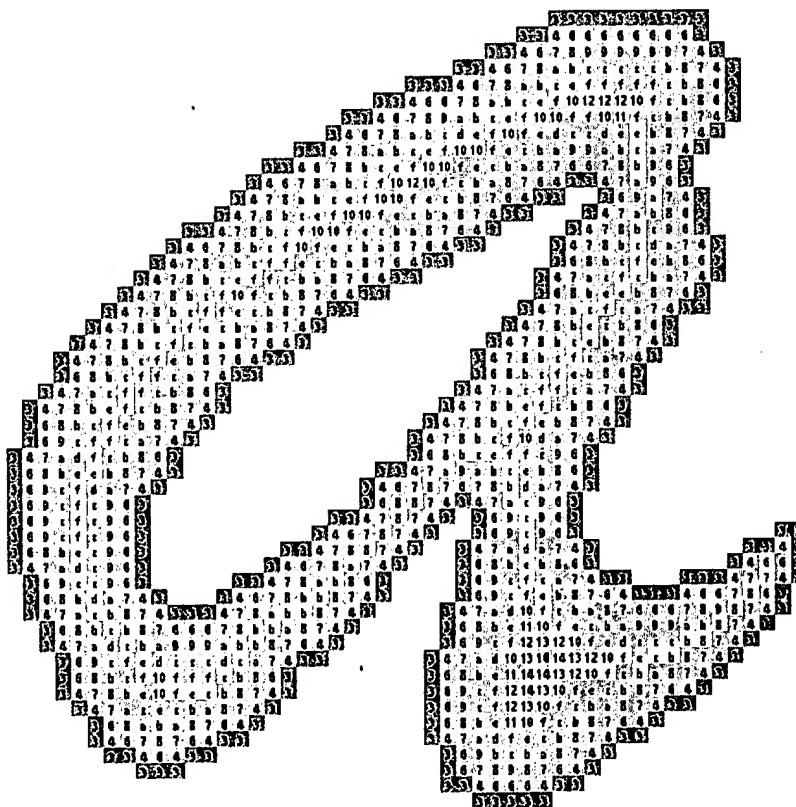
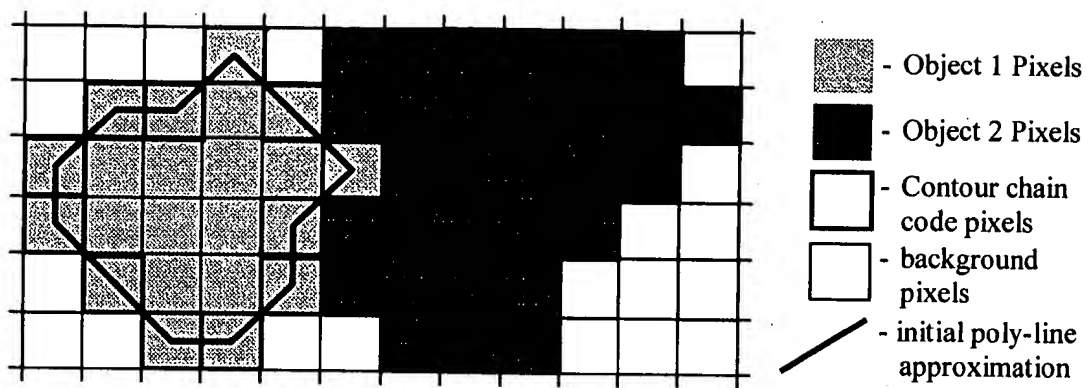
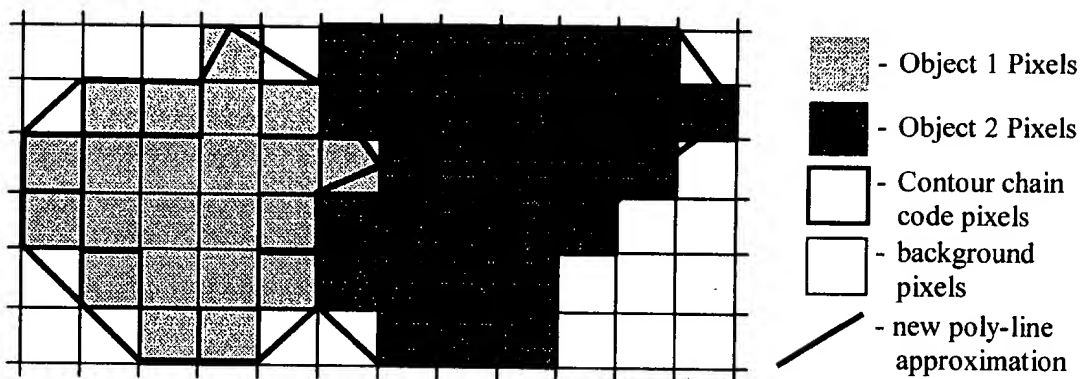


FIG. 14b.



**FIG. 15a.**



**FIG. 15b.**

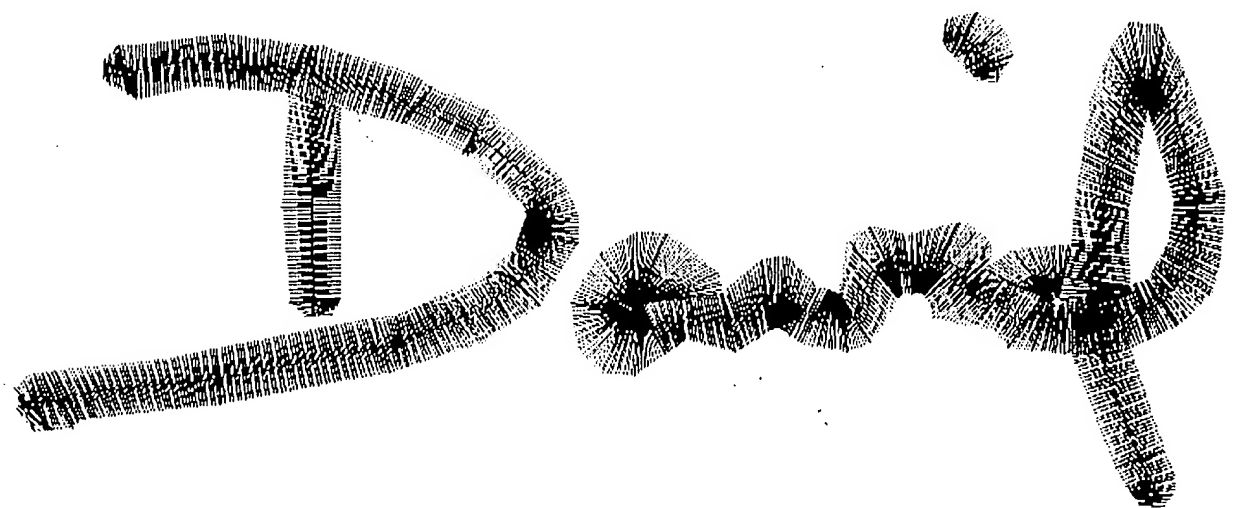
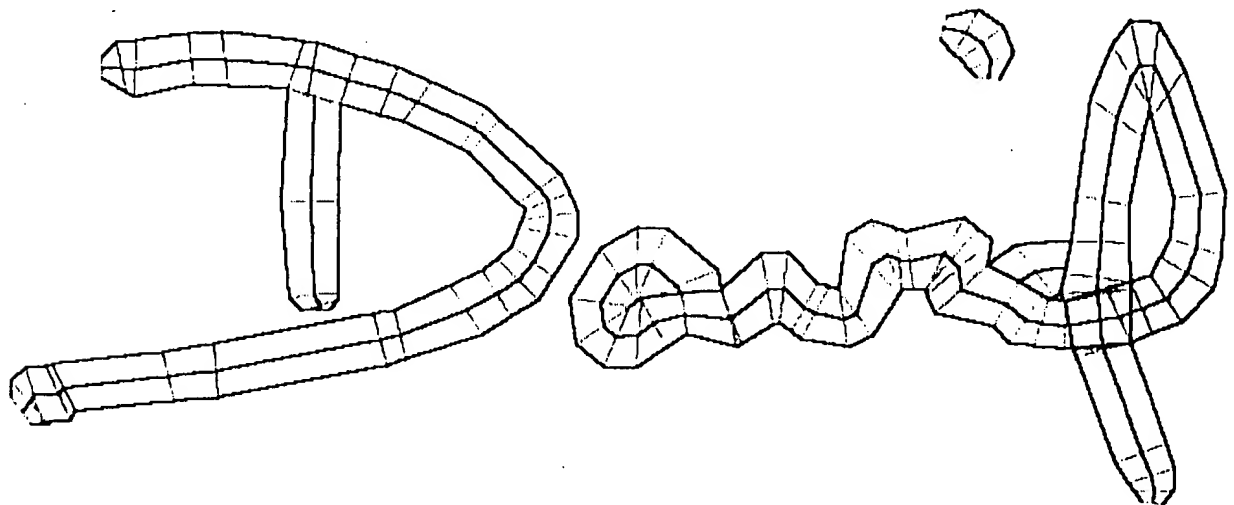
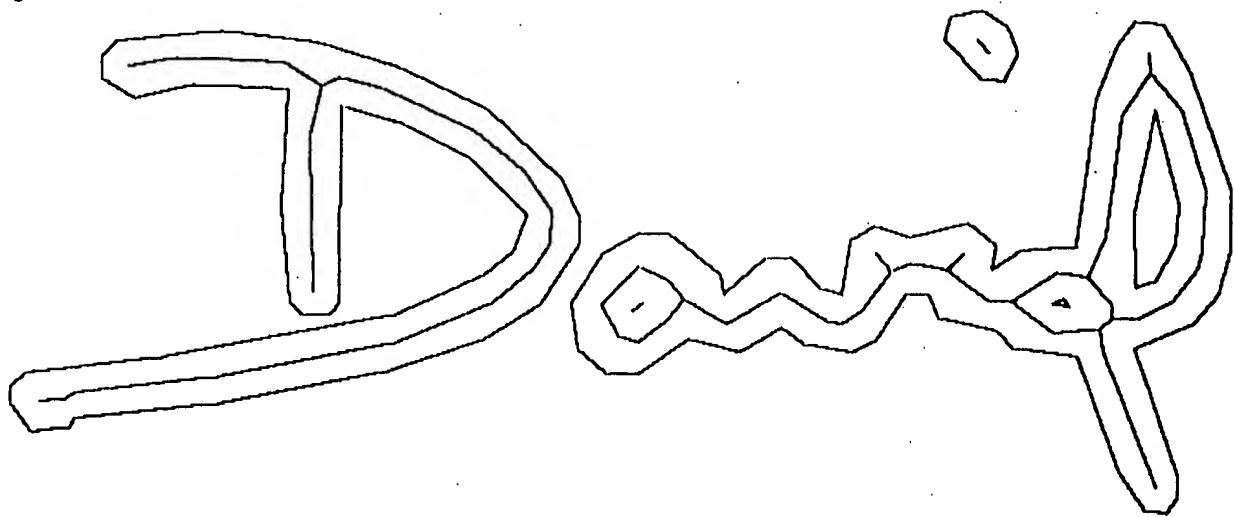


FIG. 16